

# Rolling CounterDoor Systems



SERIES

- 655
- 656
- 657
- 658



INDUSTRY LEADING  
COMMERCIAL & INDUSTRIAL SOLUTIONS

# Integral Frame Rolling Counter Doors

**SERIES 655 656 657 658**

## Technical Data

|                   |  |
|-------------------|--|
| Application       | Commercial, retail, corporate and professional environments. These doors can withstand heavy usage and industrial environments, such as stadium concession areas and parts storage areas. They are also stylish enough for a variety of interior uses, including cafeterias, pharmacies and retail settings. |
| Mounting position | Between jambs mounting. Slip-in unit for existing opening.   |
| Operation         | Standard: Manual push up. Optional: Crank operation.   |
| Warranty          | 15-month limited   |

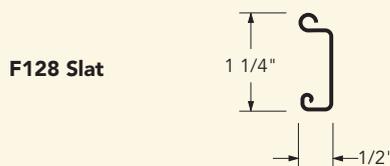
## Curtain

|                         |  |
|-------------------------|--|
| Max. standard width     | 12' 4" (3759 mm)   |
| Max. standard height    | 6' (1829 mm)   |
| Material                | 655/656 Series: Interlocking clear anodized aluminum slats with endlocks; 0.051" (1.3 mm) thick. 657 Series: Interlocking 22 gauge stainless steel slats with endlocks. 658 Series: Interlocking 22 gauge galvanized steel slats with endlocks                       |
| Finish                  | 655/656 Series: Aluminum, clear anodized. 655/657 Series: Stainless steel. 655/656/657 Series: Galvanized steel primed   |
| Integral frame and sill | 655/657 Series: Stainless steel integral frame and sill. Frame consists of 16 gauge jambs and header, with 14 gauge sill. 656/658 Series: Integral galvanized steel frame and stainless steel sill. Frame consists of 16 gauge jambs and header, with 14 gauge sill. |
| Hood                    | 655/657 Series: Stainless steel<br>656/658 Series: Galvanized steel primed   |

## Other

|                |  |
|----------------|--|
| Counterbalance | High tensile helical torsion spring housed in a steel tube or pipe barrel assembly.  |
| Bottom bar     | 655/656/658 Series: Extruded aluminum bottom bar with lift handle. 657 Series: Stainless steel bottom bar with lift handle |
| Locking        | Standard: Interior bottom bar slide bolt<br>Optional: cylinder lock  |

## Slat Data



**Maximum Clearance Height = 4'0"**

| Series | Slat | Opening Width      | Slat      | Frame           |
|--------|------|--------------------|-----------|-----------------|
| 655    | F128 | Thru 12' (3658 mm) | aluminum  | stainless steel |
| 656    | F128 | Thru 12' (3658 mm) | aluminum  | galvanized      |
| 657    | F128 | Thru 12' (3658 mm) | 22 ga. ss | stainless steel |
| 658*   | F128 | Thru 12' (3658 mm) | 22 ga.    | galvanized      |

\*Slats are galvanized and painted.

## The 655/656/657/658 Series

**Convenience. Durability. Good Looks. Value.** The 655/656/657/658 Series satisfies a range of project requirements with ease and style. Designed to fit openings up to 12'4" wide by 6'0" high (3759 mm by 1829 mm) rolling counter doors feature integral all-steel frames and sills. They provide the advantage, convenience and quality of a factory-assembled unit. The choice of a galvanized steel, stainless steel or aluminum curtain provides design flexibility, while the doors' attractive, finished appearance make them ideal for any number of applications, particularly in food service areas.

### Ready for Duty.

The 655/656/657/658 Series arrive on the job site ready to install. These doors offer the precision assembly of a factory-welded unit, providing the utmost in convenience and quality in a complete line of rolling counter doors. The 655/656/657/658 Series are mounted in between the jambs, and are installed as the wall is built. Optionally, the door is available as a built-in unit for an existing opening. Standard operation is manual push-up. Crank operation is available as an option.

### Durable Construction.

The 655/656/657/658 Series doors are built for long-lasting good looks and performance. Whether you opt for a curtain of 22-gauge galvanized steel, 22-gauge stainless steel or 1 mm aluminum slats, you are assured of a counter door that is both durable and handsome. These doors feature all-steel 16-gauge frames, fascia and hood, as well as 14-gauge sills.





**Series. Built to Last and Ready for Service.**



Door Selection Guide

|  | Frame              | Curtain            | Sill            | Hood               |
|---|--------------------|--------------------|-----------------|--------------------|
| <b>Series 655</b>   | Stainless Steel    | Aluminum           | Stainless Steel | Stainless Steel    |
| <b>Series 656</b>   | Primed Galv. Steel | Aluminum           | Stainless Steel | Primed Galv. Steel |
| <b>Series 657</b>   | Stainless Steel    | Stainless Steel    | Stainless Steel | Stainless Steel    |
| <b>Series 658</b>   | Primed Galv. Steel | Primed Galv. Steel | Stainless Steel | Primed Galv. Steel |

Bottom bars, lift handles and slide bolts are fabricated of aluminum (655/656 Series), stainless (657 Series) or steel (658 Series) with vinyl astragals for added durability.

**Factory Finish Means Good Looks and Longer Life.**

The 655/656/657/658 Series arrive on the job site ready to install, and a factory pre-finishing ensures that they'll look great longer.

Galvanized steel surfaces feature a baked-on primer coat to enhance overall durability and minimize field painting. Stainless surfaces feature a standard No. 4 finish, and aluminum slats are finished with clear anodization and bronze anodization is optional.

**A Highly Attractive, Low Maintenance Solution.**

Interlocking slats with a flat profile provide attractive and tight fit, while endlocks on alternative slats eliminate lateral movement and maintain curtain alignment. The adjustable counterbalance assembly features helical torsion springs in a steel tube or pipe barrel, presenting a clean, finished look. An optional crank simplifies operation, and a 15-month limited warranty — as well as our network of Ribbon Distributors — ensures that the door will perform like new for years to come.

*\*If a fire-rated door is required, ask your local Overhead Door Ribbon Distributor for information about our comprehensive line of fire doors, including counter fire doors and counter fire doors with integrated fire counters.*

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## The Original, Innovative Choice for Unequalled Quality and Service

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Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand.

The red Overhead Door Ribbon is a mark of quality that also reflects the pride we take in the people who support our products. Our family of over 450 Ribbon Distributors across the country not only share our name and logo, but also our commitment to excellence. Your Ribbon Distributor will work with you in a consultative role to ensure that product selections achieve your design and application requirements — in addition to offering expert installation, professional field service and ongoing maintenance. From project design and manufacturing to installation and service, the Overhead Door Ribbon is your guarantee of genuine quality and turnkey service excellence.

**Together with our Ribbon Distributors, we offer comprehensive technical information and resource materials to support your project, including:**

- Architectural Design Manual – a comprehensive guide to selecting, specifying and detailing all commercial and industrial Overhead Door products
- Sweet's Catalog for selection information about our products, and Sweet's CD and CD-CAD for convenient electronic product information, technical specifications, and details with CAD "cut-and-paste" capability
- Operation & Maintenance Manual – detailed product information, customized for your project, to ensure reliable, long-life door system operation
- Custom application and technical assistance through ordering plants' customer service and technical services respectively
- Visit our Architect's Corner at [www.OverheadDoor.com](http://www.OverheadDoor.com)



Advanced Rolling Steel Door  
RapidSlat®



Thermacore® Sectional Doors



Rolling & Side Folding  
Security Grilles & Closures



Rolling Service Doors



Commercial Operators

Today, Overhead Door Corporation—along with our Horton Automatics division, for automated pedestrian entrances—is recognized as the leading, single-source manufacturer of integrated door and operator systems for commercial, industrial and residential applications. With multiple manufacturing locations throughout the United States, a state-of-the-art TREQ (Testing, Reliability, Engineering, and Quality) Center for design and engineering, and a national network of authorized Ribbon Distributors, our capabilities are leading-edge and our field service and technical support second to none. Built best and backed best, Overhead Door is the industry's leading choice for quality that shows and lasts.

**To talk with the Overhead Door distributor nearest you, call 1-800-929-DOOR.**

### Overhead Door Corporation

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The Overhead Door Corporation family of quality commercial and industrial products includes:



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