



SERIES

681
683



INDUSTRY LEADING
COMMERCIAL & INDUSTRIAL SOLUTIONS

Side-Folding Open Air Grilles

SERIES 681 683

Standard Features At a Glance

| | |
|--------------------------|---|
| Application | When security is a priority, but you want to maximize air circulation, light infiltration and visual access to interior spaces our side-folding open air grilles are an ideal choice. |
| Warranty | 2 year OEM warranty |
| Curtain | |
| Frame | Truss-like aluminum top and bottom plates; 1/8" (3 mm) thick |
| Panel Width | 6 5/16" (160 mm) standard body 11 3/4" (299 mm) wide body |
| Finish | Standard: Aluminum clear anodized |
| Track | |
| Trolley assembly | 1 1/8" (29 mm) |
| Track detail | Top-mounted, heavy-duty aluminum sections Height: 1 5/8" (41 mm) Width: 1 3/8" (35 mm) |
| Curves | – 90°: Standard body: 10" (254 mm) and 14" (356 mm) radius; Wide body: 22" (559 mm) radius – 120°, 135° and 150°: Standard body: 10" (254 mm) radius |
| Radius | 14" (356 mm) standard body 22" (559 mm) wide body Custom upon request |
| Post types | |
| Lead post | Hook lock and wall channel; bi-part; top and bottom shoot bolts |
| Intermediate post | Bottom shoot bolt |
| Trailing end post | Traveling; fixed; hook lock and wall jamb; top and bottom shoot bolts; carrier |
| Locking mechanisms | |
| Lead post | Concealed cylinder-operated hook lock accessible from interior and exterior |
| Intermediate post | Concealed cylinder-operated shoot bolt accessible from one side only |
| Trailing end post | Attached 10' max height protection plate self-locking into a steel V-Stop |
| Security/ Safety options | Thumb-turn guards and protection bars. |

Note: All Post types can be used in most any position as need dictates

Options

- Thumb-turn guards and protection bars
- Anodized finish
- Vertical adjustment upward or downward

Open-Air Security G

When security is a priority, but you want to maximize air circulation, light infiltration and visual access to interior spaces, the 681/683 Series is an ideal choice. Short on the space required for installation, but long on handsome good looks, these grilles secure premises and guard against theft and debris with superior compactness and nearly endless design possibilities.

Superior Compactness.

These side-folding, open-air grilles are ideal for spaces with limited headroom and sideroom. A low-profile, top-mounted track reduces headroom requirements to 1 5/8" (41 mm) and depth requirements to 1 3/8" (35 mm). Panels fold to an average 2" (51 mm) per linear foot on standard-width curtains. Wide-body curtains require an average of only 1 1/2" (38 mm) per linear foot. Minimum clear pocket widths of 8" (203 mm) on standard width grilles and 13" on wide-body models require significantly less depth. All-in-all, these grilles are the shortest-stacking, lowest-profile grilles money can buy.

Well Engineered, Well Built.

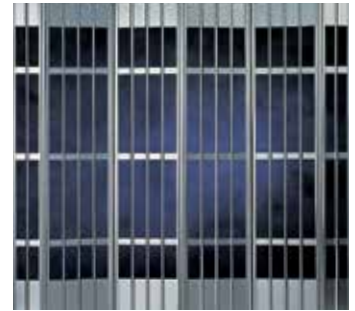
Quality engineering afford you superior design flexibility and ensure long-lasting looks and performance. Modular construction allows the grille to fit any opening width. Up to 2" (51 mm) of vertical adjustment allows field correction of uneven surfaces. Standard width and wide-body panels offers alternative stacking pocket depths.



Grilles That Breathe With Style.



681 side-folding open air grille. Installation and service: Overhead Door Company of Madison.



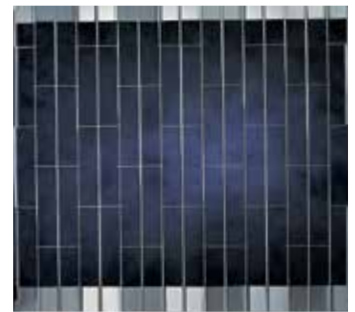
681, Straight Pattern



681, Brick Pattern



683, Straight Pattern



683, Brick Pattern

The Original, Innovative Choice for Unequalled Quality and Service

Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand.

The Overhead Door Red Ribbon is a mark of quality that also reflects the pride we take in the people who support our products. Our family of over 400 Overhead Door Distributors across the country not only share our name and logo, but also our commitment to excellence. Your Overhead Door Distributor will work with you in a consultative role to ensure that product selections achieve your design and application requirements — in addition to offering expert installation, professional field service and ongoing maintenance. From project design and manufacturing to installation and service, the Overhead Door Red Ribbon is your guarantee of genuine quality and turnkey service excellence.

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- Custom application and technical assistance through ordering plants' customer service and technical services respectively
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Commercial Operators

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